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Honda TRX450 2004/05 Exhaust Instructions

Part List

- 1-Exhaust Muffler
- 1-Head pipe
- 1-Mid Pipe
- 1-Exhaust Clamp

1. Remove stock exhaust system.
2. Install RE head pipe in head making sure the stock-sealing ring is in the head and then gently snug fasteners.
3. Slip mid pipe through frame.
4. **IMPORTANT!!** Apply Copper Hi Temperature RTV to the head pipe before slipping the mid pipe over the head pipe.
5. Apply silicone to the rear of the mid pipe and slip on the exhaust muffler. Install muffler bolts and clamp, and lightly snug. Make sure the head pipe is not touching the case or frame next to the air box. You can rotate the head pipe slightly if it is touching before tightening it.
6. Tighten the head pipe bolts first, then the two muffler bolts, and finally the exhaust clamp.
7. Wipe extra silicone from around the sealed joints and allow it to dry overnight.
8. The last step with any exhaust system is to re-jet the stock carb. This system is designed to work with the airbox lid removed. A Rossier filter kit is strongly recommended.
 - RE jetting specs are as follows and are ideal from 60 to 90 degrees Fahrenheit and between 0-1000 ft of elevation. Other conditions may require further tuning. Use a 50 pilot jet, a 180-185 main jet and an HRC needle, part # 16201-NLZ-651, in the 3rd clip position down from the top. This is available from us in kit form, at a cost of \$30. Turn the fuel screw out 2 turns from lightly bottomed. If you choose not to purchase our air filter kit, at least remove the stock airbox lid and use the stock filter with the screen removed. These jetting specs will work with aftermarket cams.