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## Suzuki LTR 450R Instructions

### Parts List

1-Exhaust Muffler  
1-Head pipe  
1-Mid Pipe  
2- ½ inch spacers  
1-Exhaust Clamp

1. Remove stock exhaust system.
2. Install RE head pipe in head with new crush gasket (one from a YFZ 450 works better than the stock one) and then tighten loosely.
3. Slip mid pipe through frame.
4. **IMPORTANT!!** Apply Copper Hi Temperature RTV to the head pipe before slipping the mid pipe over the head pipe.
5. Apply silicone to the rear of the mid pipe and install the exhaust muffler to the frame snug.
6. First, tighten the head pipe bolts, then the two muffler bolts (with the 2- ½ inch spacers between the silencer and the mounting tabs on the subframe) and finally the exhaust clamp.
7. Wipe extra silicone from around the sealed joints and allow to dry overnight.
8. Last step with any exhaust system is to re-jet. With the LTR 450 a Yosh Cherry Bomb should be used with the air box lid removed and a stock air filter. Any other aftermarket parts like cams, big bores, porting, aftermarket intakes require a fuel controller. The Yosh Cherry Bomb will not add enough fuel when any other mods besides an aftermarket pipe and the air box lid are done.